

Past, Ongoing and Future Projects

SPOOLBASE / REEL / PREFAB

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2020	TechnipFMC for Ithaca Energy	Ithaca Vorlich UK	4 Saturnax stations Fabrication of 12 in No Stalks of 12" Carrier and 12 in No Stalks of 8" inner pipe: 838 welds 12" (14.3 mm, CS) - 10 km 838 welds 8" (11 mm, 13%Cr) - 10 km
2020	TechnipFMC for Neptune	Neptune Seagull UK (Evanton)	2 Saturnax stations 414 welds 13.5" (16 mm, HFW 450PD carrier) - 3LPP 408 welds 10" (25 mm incl. Clad HRB 904L) - Bare 408 welds 3.5" (9 mm SMLS 25Cr piggyBack) - 3LPP
2020	Technip Brasil for Petrobras	Mero I Brazil	6 Saturnax stations 7,111 welds (86.7 km) - - Flowline and risers for Production line : 36.7 km 10.13" (23.0 + 4 mm) - Flowline and risers for WAG : 50 km 7.97" (22.0 + 3 mm) Sour service
2020	TechnipFMC for APC (OXY)	Horn Mountain USA (Theodore, AL)	7 Saturnax stations 600 welds 7.382" (20.9 mm, X70) - Inner 600 welds 11.752" (15.9 mm, X65) - Outer
2020	TechnipFMC for BP	BP Thunderhorse South Exp. USA (Theodore, AL)	555 welds 10.75" (37.01 mm, X65) - Flowline 34 welds 10.75" (37.01 mm, X65) - FSFL
2020	TechnipFMC for Shell	Neptune Duva UK (Evanton)	4 Saturnax stations Fabrication of 3 stalks of 12" Ultra Coated pipe & 11 Stalks of 6" Tape Wrap pipes : 174 welds 12" PIP (15.4 + 3mm) - 2.1 km 825 welds 6" PIP (8.7 mm) - 10.06 km
2020	TechnipFMC for Shell	Shell Gannet D UK	4 Saturnax stations Fabrication of 34 PIP stalks (10"/6"): 2,578 welds 10" (11.1 mm, DNV HFW 450 PD) 2,562 welds 6" (10.3 mm, DNV SMLS 22Cr PD)
2020	Deep Ocean for Equinor	Troll III Reel to Reel Noway	1 Manual station 16 welds 4.5" (7.11 mm, CS) MEG line
2020	Ocean Installer for Equinor	Askeladd Reel to Reel Norway	1 Manual station 15 welds 4.5" (7.11 mm, CS) MEG line
2020	TechnipFMC for Hurricane	Hurrican GWA UK (Evanton)	4 Saturnax stations Fabrication of 16 PIP Stalks (10"/6") and 13 Stalks of 6" GE CS line : 1,255 welds 10" (11.1 mm, X65) - PIP - 15 km 1,245 welds 6" (11.1 mm, X65) - PIP - 15 km 1,033 welds 6" (11.1 mm, X65) - 12 km

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2019	TechnipFMC for Neptune	Duva/P1 Norway (Orkanger)	4 Saturnax stations DJ Fabrication and Pipe Stalk Fabrication - Carrier pipe : 607 DJ + 607 ML welds 18" (20.3 mm, CS) Inner Pipe : 573 DJ + 573 ML welds 13.45" (18.4 mm, Clad)
2019	TechnipFMC for Lundin	Solveug Reel to Reel UK (Newcastle)	1 Manual station 25 welds 2.5" (3.53 mm WT SDSS)
2019	TechnipFMC for VNG	Fenja Norway (Orkanger)	4 Saturnax stations DJ fabrication & pipe stalk fabrication: 1,465 DJ + 1,465 ML 10" (15.5 mm, CS) 47 DJ + 47 ML 10" (16.6 mm, CS) 1,612 welds 10" (14.0 mm, CS) 45 welds 10" (15.0 mm, CS)
2019	TechnipFMC for Shell	Shell Gannet Export UK (Evanton)	4 Saturnax stations 1,895 welds 16" (17.5 mm, Gr. L415 Q0) - 23 km Non sour service
2019	TechnipFMC for Enquest	Dunlin UK	4 Saturnax stations 1,921 welds 8" (11.1 mm, L450 CS) - 23.153 km Sour service
2019	TechnipFMC for Neptune Energy	Fenja UK (Evanton)	4 Saturnax stations 2,299 welds 18" (20.6 mm, HFW 415) - 37 km Non sour service Sour, Inner pipe : 299 welds 12" (17.7+3 mm) - 3.5 km 2,670 welds 12" (15.4+3 mm) - 32.3 km 8 welds 12" (17.7+3 mm) - 0.1 km 64 welds 12" (15.4+3 mm) - 0.7 km Lead String pipe: 90 welds 16" (19.1 mm) - 1.1 km
2019	TechnipFMC for Reliance	KG-D6 Satellites UK (Newcastle)	3 stations Building and implementation of a containerised Spoolbase fro welding directly onto a reel : 1,200 welds 3.5" (6.6 mm WT SDSS) 10.5m lengths
2019	TechnipFMC& for Lundin	Solveig/Rolvnes Norway (Orkanger)a	1,097 welds ML 14" (17.5mm, CS) Inner pipe LC1 Carbon Steel : 937 DJ + 937 ML welds 10" (12.6 mm) Riser & LC2 Carbon Steel : 60 DJ + 60 ML welds 10" (13.5 mm) Water Injection Carbon Steel : 932 welds 10" (14.3 mm) Gas Lift CS coiled tubing : 10 tie-ins welds 4.5" (6.4 mm)
2019	TechnipFMC for Neptune Energy	Duva Reel to Reel UK	1 Manual station Reel to Reel Tie-In Welding: 15 welds 2.5" OD x 3/53 mm wt SDSS
2019	TechnipFMC for Statoil	Statoil Peregrino UK (Evanton)	Automatic welding 2,253 welds 10" (14.3 + 5.5 mm) - 26.7 km 724 welds 12" (14.3 + 7.0 mm) - 8.5 km 1,138 welds 12" (27.0 mm, CS) - 13.3 km 3,697 welds 8" (15.9 mm, CS) - 44.3 km
2019	TechnipFMC for Energean	Karish Reel to Reel UK	1 Manual station 3 welds 2" (3.68 mm, SDSS)

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2019	TechnipFMC for BP	BP Atlantis USA (Theodore, AL)	7 Saturnax stations 300 welds 10.75" (25.4 mm)
2019	TechnipFMC for Zennor Pathway Ltd	Finlaggan Development UK (Evanton)	4 Saturnas stations 14"/10" PIP : 1,111 welds 14" (14.3 mm, L450 CS) - 16.699 km 1,624 welds 10" (22.2 mm? L450 CS) - 19.65 km Option of : 9 welds 10" (22.2 + 3 mm, L450 CS) - 48.8 m All non-sour service
2019	TechnipFMC for Energean	Karish USA (Theodore, AL)	7 Saturnax stations 734 welds 10.75 (30.9 mm, X65) 375 welds 16" (25.4 mm, X65)
2019	TechnipFMC for Enquest	Scolty Crathes UK	4 Saturnax stations 2 x 24.488 km - 12"/8" CS PIP: 2,043 welds 12" (14.3 mm, L450 HFI CS) Non-sour service - no FJC required 2,043 welds 8" (15.9 mm, L450 HFI CS) Sour service - Bare pipe
2019	TechnipFMC for Shell	Powernap USA (Theodore, AL)	7 Saturnax stations 2,365 welds 12.75" (47.88 mm, X65) - FL 109 welds 10.75" (47.8 mm, X65) - Riser 93 welds 10.75" (47.8 mm, X65) - Riser 2,335 welds 6.625" (23.34 mm, X65) - FL 168 welds 6.625" (27.13 mm, X65) - Riser
2019	TechnipFMC for Reliance Industries	KGD6 Reel to Reel UK	1 Manual station 35 welds 2.24" (3.08 mm, SDSS)
2019	TechnipFMC for Conoco Phillips	Tor II Norway (Orkanger)	4 Saturnax station DJ Fabrication and Pipe Stalk Fabrication - Flowline : 610 DJ + 610 ML welds 16" (27.1 mm, Clad) Gas Lift : 615 DJ + 615 ML welds 7" (10.0 mm, CS)
2018	TechnipFMC for Ithaca	Ithaca Harrier UK	4 Saturnax stations 612 welds 10" (11.1 mm) - 7.244 km 608 welds 6" (11.0 mm) - 7.244 km
2018	TechnipFMC for Shell	Shell FRAM UK (Evanton)	4 Saturnax stations Outer pipe 1,304 welds 16" (17.5 mm, CS) + 15.368 km Inner pipe 1,297 welds 10" (18.3 mm, CS) + 15.368 km
2018	TechnipFMC for LLOG	Buckskin USA (Theodore, AL)	7 Saturnax stations FL Pipe in Pipe Stalk Fabrication: SCR : 576 welds 8.625" (36.83 mm, X70) 2.5" GSPU FL : 1,345 welds 8.625" (29.46 mm, X70) 2.5" GSPU
2018	TechnipFMC for Ineos	Enquest Kraken DC4 UK (Evanton)	6 Manual stations 138 welds 12" (22.1 mm, CS + 3 mm clad) - 1.7 km 150 welds 12" (22.22 mm, CS) - 1.8 km 142 welds 12" (19.1 mm, CS) - 1.7 km

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2018	TechnipFMC for Statoil	Utgard & Bauge Norway (Orkanger)	4 Saturnax stations Double joint & Pipe Stalk fabrication: 1,538 DJ and 1,538 ML welds 16" (19.1 mm, CS) Inner pipe Zone 1 1,491 DJ and 1,491 ML welds 10.94" (19.1 mm CS + 3mm clad) Inner pipe Zone 2 52 DJ and 52 ML welds 11.17" (22.91 mm CS + 3mm clad)
2018	TechnipFMC for Ineos	Ineos Clipper South UK (Evanton)	5 Manual stations 599 welds 12" (16 mm, CS L450QC) - 6.997 km Non-sour service
2018	TechnipFMC for Statoil	Heidrun Norway (Orkanger)	4 Saturnax stations DJ Fabrication and Pipe Stalk Fabrication : 8.1 km 14" (17.5 mm, CS) (334 DJ welds and 334 Mainline welds) 7.9 km 10.75" (10.0 mm, 13% Cr) (324 DJ welds and 324 Mainline welds)
2018	TechnipFMC for DEA Norge	Dvalin Norway (Orkanger)	4 automatic welding stations DJ Fabrication and pipe stalk Fabrication: 8 km 12" (14.3 mm, CS) (327 DJ welds and 327 Mainline welds) 16.7 km 16" (17.5 mm, CS) (0 DJ welds and 686 Mainline welds) 13.8 km 12" (11.8 mm, 13% Cr) (565 DJ welds and 565 Mainline welds) 0.7 km 12" (13.5 mm, 13% Cr) (29 DJ welds and 29 Mainline welds) 1 km 12" (21.6 mm, 13% Cr) (40 DJ welds and 40 Mainline welds)
2018	TechnipFMC for LLOG	Buckskin USA (Theodore, AL)	7 Saturnax stations 300 welds 6.625" (19.1 mm, X65)
2017	Technip for Statoil	Marine Wave 1 Norway	4 stations 312 DJ welds and 312 mainline welds: 7.6 km 14" (17.5 mm, 13% Cr) 369 DJ welds and 369 mainline welds: 8.9 km 9.5" (14.3 mm, CS) 2,368 mainline welds: 28.8 km 16" (19.8 mm, CS)
2017	TechnipFMC for Decipher	Decipher Orlando UK	8 Saturnax stations 887 welds 12" (14.3 mm) - 10.813 km 892 welds 8" (20.6 mm) - 10.813 km
2017	Technip for Enquest	Enquest Mallard UK (Evanton)	Manual Welding 1,247 welds 8" (15.9 mm, X65) - 15.28 km

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2017	Technip for Statoil Petroleum	Trestakk Norway	2 Saturnax stations Double Joint Auto : 772 welds 16" (19.1 mm, X65) - Outer pipe 772 welds 11.75" (17.5 mm, 13% Cr) - Inner pipe 974 welds 14" (17.5/19.1 mm, 13% Cr) 184 welds 10.6" (15.9 mm, 13% Cr) Main Line Auto : 772 welds 16" (19.1 mm, X65) - Outer pipe 772 welds 11.75" (17.5 mm, 13% Cr) - Inner pipe 974 welds 14" (17.5/19.1 mm, 13% Cr) 184 welds 10.6" (15.9 mm, 13% Cr) Pipe-in-Pipe stalk Fabrication: 16"/11.75" 560m stalks fabrication, pushing
2017	Technip for Statoil Petroleum	Asgard MEG Line Norway	3 Welding stations Double Joint and pipe stalk fabrication 558 DJ welds + 558 Mainline welds - 3.5" (6.4 mm, CS) - 14 km
2017	TechnipFMC for Anadarko	Constellation USA (Theodore, AL)	7 Saturnax station 8,240 welds 7,738" (20.9 mm, X70) - Inner 8,240 welds 7,738" (15.9 mm, X65) - Outer
2017	TechnipFMC for Shell	Kalkias USA (Theodore, AL)	2 stations 1,250 welds 8.625" (26.9 mm)
2017	TechniFMC for N/A	Phoenix USA	6 Saturnax stations Weld Robustness program: 150 welds 6.625" (19.05 mm, X65) Mainline Commissioning program: 150 welds 8.625" (23 mm, X65)
2017	Technip for Mellitah Oil & Gas	Mellitah bahr Essalam UK (Evanton)	4 Saturnax stations 926 welds 4" (13.5 mm, X65) - 11.293 km 1,081 welds 8" (15.7 + 3mm, X60 + Alloy 625/825) - 13.185 km 1,081 welds 12" (12.7 mm, X60) - 13.185 km 926 welds 10" (17.3 + 3mm, X60 + Alloy 625/825) - 11.293 km 926 welds 14" (14.3 mm, X60) - 11.293 welds
2017	TechnipFMC for LLOG	Crown & Anchor USA	6 + 4 Saturnax stations 174 welds 6.625" (19.05 mm, X65) - SCR 900 welds 6.625" (14.27 mm, X65) - FL
2016	Technip for Enquest	Scotly & Crathes UK	Manual welding 2,113 welds 8.6" (15.9 mm, CS L450) - 25.8 km FJC: 9.5 mm IMPU 2,113 welds 4.5" (7.1 mm, CS L450) - 25.8 km FJC: 3LPP Tape Wrap
2016	Technip for Iona	Iona Orlando UK	Manual welding 920 welds 8,63" (20.6 mm, X65) - 11.22 km 920 welds 12.75" (14.3 mm, X65) - 11.22 km
2016	Technip for Shell	Shell Pierce UK (Evanton)	Manual welding 1.9 km 8" (219.1 mm) V&M X65Q MOD. PSL2 (18.3/19.05 mm WT) Tenaris L450QS (18.3 mm WT) Sumitomo L450QO PSL2 (18.5 mm WT) Sour service
2016	Technip for Ithaca	Ithaca Greater Stella UK (Evanton)	5 Saturnax stations 2,643 welds 10" (15.9 mm, X60) - 32.2 km 888 welds 10" (14.3 mm, X60) - 10.8 km

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2015	Emas for BHP	Angostura USA	5 Saturnax stations 897 welds 12.75" (22.2 mm, X65)
2015	EMAS for Noble Energy	Gunflint USA (Ingleside)	5 Saturnax stations Inner: 2,725 welds 8" (30.5 mm) - FL PIP Outer: 2,725 welds 12" (18.3 mm) - FL PIP Inner: 2,875 welds 8" (30.5 mm) - FL PIP Outer: 2,875 welds 12" (18.3 mm) - FL PIP Inner: 50 welds 8" (30.5 mm) - FL PIP Outer: 50 welds 12" (18.3 mm) - FL PIP 234 welds 8" (34.1 mm) - SCR 313 welds 8" (34.1 mm) - SCR Full-service Welding & NDT & FJC
2015	Technip for Enquest	Enquest Kraken UK (Evanton)	4 or 5 Saturnax stations 1,581 welds 12" (22.1 mm, X65 + 3 mm Clad) 794 welds 12" (22.2 mm, X65) 805 welds 12" (19.1 mm, X65) 10 welds 12" (22.2 mm, 25% Cr) 10 welds 12" (19.1 mm, 25% Cr) 544 welds 12" (22.1 mm, X65 + 3 mm Clad) 277 welds 12" (22.2 mm, X65) 277 welds 12" (19.1 mm, X65) 5 welds 12" (22.2 mm, 25% Cr) 5 welds 12" (19.1 mm, 25% Cr)
2015	Technip for Tullow	Tullow TEN UK (Evanton)	5 Saturnax stations 870 welds 10" (20.6 mm, X65) - 10.6 km 12 welds 10" (23.6 mm, X65 + 3 mm Clad) 334 welds 10" (20.6 mm, X65) 1,700 welds 8" (15.9 mm, X65) 227 welds 8" (18.9 mm, X65 + 3 mm Clad) Full-service Welding & NDT & FJC
2014	Technip for Total	Total Edradour UK (Evanton)	Automatic and manual welding Carbon steel lines: 1,328 welds 12.75" (23.8 mm CS) -16.4 km 1,437 welds 6.625" (14.3 mm) + 17.8 km CRA lines: 120 welds 12" (19.6 + 3mm Clad) - 1.5 km 1,447 welds 2.3" (5.5 mm, 22% Cr) - 17.9 km
2014	ITP (Interpipe) for Subsea 7	Tullow Ten Project France (Ranville)	1 Saturnax + 1 Multinax staitons DJ Préfabrication - Inner pipe: 1,688 welds 8.625" (22.2 mm, X65) - 40.3 km Outer pipe: 1,688 welds 10.75" (17.5 mm, X65) - 40.3 km Inner pipe: 240 welds 6.625" (16.9 mm, X65) - 5.7 km Outer pipe: 240 welds 8.625" (12.7 mm, X65) - 5.7 km Gas Export: 1,398 welds 10.75" (4.6 mm, X65) - 34.1 km 20 welds 10.75" (22.2 mm, X65) - 0.488 km Inner pipes and Gas Export : sour service Outer pipes : sweet service NDT: AUT
2014	Technip for Taqa Bratani	Taqa Cladham UK (Evanton)	5 Saturnax stations 1,375 welds 10" P (16.1 mm, 25% Cr) - 17 km 1,375 welds 4" GL (7.9 mm, X60) - 17 km 1,375 welds 10" WI (20.6 mm, X60) - 17 km Full-service Welding & NDT & FJC

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2014	Aker Offshore Partner for Talisman Sinopec	Flyndre Cawdor Conductor UK	2 Manual stations Offshore welding of Conductor Riser and 8" Spool fabrication: 8 welds 8" (18.1 mm, 25% Cr) 8 welds 6" (14.3 mm, 25% Cr) 8 welds 4" (11.1 mm, X65) All welds in 2G position 10 welds 8" (18.1 mm, 25% Cr) for the spool in 5G position Full-service Welding & NDT & FJC
2014	Technip for Chevron	Alder UK (Evanton)	5 Saturnax stations 27.2 km 10"/16" PIP & 0.36 km 10" PIP: - 2,229 welds 10" (25.4 mm, SMLS 450 SPD) - 2,259 welds 16" (22.2 mm, SMLS 450 SPD) - 30 welds 10" (31.8 mm, SMLS 450 SPD) Full-service Welding & NDT & FJC
2014	EMAS for Noble Energy	Big Bend USA	4 Saturnax stations FL PIP Inner: 2,108 welds 8" (25.4 mm) FL PIP outer: 2,108 welds 12" (20.6 mm) Single FL: 97 welds 8" (25.4 mm) SCR: 250 welds 8" (29.2 mm) FL PIP Inner: 2,084 welds 8" (25.4 mm) FL PIP outer: 2,084 welds 12" (20.6 mm) Single FL: 100 welds 8" (25.4 mm) SCR: 250 welds 8" (29.2 mm) Full service (Welding, NDE and FJC)
2013	Technip for Ithaca Energy	Ithaca Greater Stella UK (Evanton)	5,066 welds 10"GE (14,27 mm, X65) - 62,6 km 2,708 welds 10"OE (15,9 mm, X52) - 33,5 km Full-service Welding & NDT & FJC
2013	Technip for BP	BP Quad 204 UK (Evanton)	4 or 5 Saturnax stations 3,175 welds 10" (20.7 mm, X60 316L Clad 45mm PP.PPF)-39 km 935 welds 8" (19.7 mm, X60 316L clad 46mm PP.PPF)-11.5 km Full-service Welding & NDT & FJC
2013	Technip for Gaz de France Suez	GdF Suez Juliet UK (Evanton)	5 Saturnax stations 1,797 welds 12" (20.6 mm, X65) - 22.2 km Full-service Welding & NDT & FJC
2013	Technip for Petrobras	Ubarana Beach Campaign Brazil (Guamaré, RN)	2 Saturnax + 3 Manual stations 3 lines of 1.8 km to be beach pulled in a spoolbase configuration: - 20" (12.7 mm, X65) - Auto - 12" (16.5 mm, X65) - Auto - 12" (19.8 mm, X65, sour) - Manual Full-service Welding & NDT & FJC
2013	Technip for Hess	Hess Tubular Bells USA	Automatic welding (Saturnax) WPQT Program (SCR): 25 welds 8.625" (31.75 mm, X65) - 5G 25 welds 8.625" (36.83 mm, X65) - 5G Fabrication of Fatigue Strings (SCR): 9 welds 8.625" (31.75 mm, X65) - 5G 9 welds 8.625" (36.83 mm, X65) - 5G
2013	Technip for Maersk	Maersk Flyndre Cawdor UK (Evanton)	5 Saturnax stations PIP: 2,089 welds 12" (15.9 mm, X60) - 25.8 km 2,089 welds 8" (12.7 mm, 13%Cr) - 25.8 km Full-service Welding & NDT & FJC

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2013	Technip for Shell	Shell Gannet F (Evanton)	965 welds 14" (16 mm, X65) - 11.9 km (PIP) 965 welds 10" (12.7 mm, 13% Cr) - 11.9 km 965 welds 4" (8.6 mm, X65) - 11.9 km Full-service Welding & NDT & FJC
2013	Technip for Shell	Nexen Golden Eagle North UK (Evanton)	Manual welding 500 welds 12" (14.3 mm, X60) - 6.1 km 500 welds 8" (9.5 mm, 22% Cr) - DJ - 6.1 km 500 welds 8" (9.5 mm, 22% Cr) - 6.1 km 500 welds 4" (7.97 mm, X60) - 6.1 km
2013	Technip for Marathon	TNO Marathon Boyla UK (Evanton)	5 Saturnax stations 2,606 welds 12" (12.4 mm, SMLS 360) - 33 km Full-service Welding & NDT & FJC
2012	Technip for Nexen	Nexen Golden Eagle UK (Evanton)	PIP: 405 welds 6" (12.7 mm, 22% Cr) - 4.7km PIP: 385 welds 10" (14.3 mm, X60) - 4.6km WI: 363 welds 6" (10.79 mm, X65) - 4.4km OE1: 1,350 welds 14" (17.48 mm, X65) - 16.3km OE2: 4,160 welds 14" (15.09 mm, X65) - 51.2km GE: 1,530 welds 6" (10.79 mm, X65) - 18.4km GL: 390 welds 4" (7.97 mm, X65) - 4.7km Full-service Welding & NDT & FJC
2012	Technip for Lundin	TNO Lundin Brynhild UK (Evanton)	Manual welding PIP: 3,150 welds 6" (6.4/8.1/9.5 mm, 13%Cr) PIP: 3,145 welds 10" (10.8 mm, HFW SML360) WI: 3,140 welds 6" (12.7 mm, SMLS450) Full-service Welding & NDT & FJC
2011	Technip for Endeavour	Endeavour Rochelle UK (Evanton)	4 Saturnax stations 10"/14" PIP: 2,500 welds 10" (19.3 mm, L450) - 30.2 km 2,500 welds 14" (16 mm, X52) - 30.2 km Full-service Welding & NDT & FJC
2011	Technip for Vallant	Valiant Causeway UK (Evanton)	1,540 welds 8" (19.0 mm, X65) - 19km 1,260 welds 8" (15.5 mm, X60) - 15.5km Full-service Welding & NDT & FJC
2011	Technip for RWE	RWE Clipper South Scotland (Evanton)	4 Saturnax stations 1,250 welds 12" (19.1 mm, X65) - 15,5 km Full-service Welding & NDT & FJC
2011	SapuraAcergy for SSPC	Gumusut Multi-Joint Malaysia (Kuantan)	4 Saturnax Stations + Manual stations Flowlines : 783 welds 8,625" (20.6 mm, X65) - Sour service 192 welds 10,75" (20.6 mm, X65) - Sour service 321 welds 12,75" (25.4 mm, X65) - Non-sour service 90 welds 18" (20.6 mm, X65) - Non-sour service SCR Lines : 465 welds 8,625" (20.6 mm, X65) - Sour service 165 welds 10,75" (25.4 mm, X65) - Sour service 219 welds 12,75" (28.6 mm, X65) - Non-sour service 155 welds 18" (22.2 mm, X70) - Non-sour service SCR Thick End : 83 welds 8,625" (34.9 mm, X65) - Sour service 26 welds 12,75" (36.2 mm, X65) - Non-sour service 19 welds 18" (32 mm, X70) - Non -sour service Welding & NDT
2011	Technip for British Gas	BG Gaupe Scotland (Evanton)	12" Automatic / 8" Manual weldnig 8"/12" PIP : 1,174 welds 8" (14,3 mm, 13% Cr) - Inner 1,177 welds 12" (14,3 mm, X65) - Outer Full-service Welding & NDT & FJC

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2011	Technip for Total	Total Islay UK (Evanton)	Manual welding 6"/12" PIP : 959 welds 6" (18,3 mm, 25% Cr) - Inner 464 welds 12" (14,3 mm, X852) Outer Full-service Welding & NDT & FJC
2011	Acergy for GdF Suez & Wintershall	Wingate & G16a The Netherlands (Ijmulden)	3 Manual stations GDF: 1,192 welds 2.375" (8.7 mm, Gr. BN) - 14 km WINTERSHALL: Trans-spooling & Tie-in welds 2.375" (4.45mm, X60) x 3 welds
2011	Technip for Fairfield	Fairfield Dunlin to Thistle Scotland (Evanton)	Manual station 858 welds 4" (7.9 mm, X65) - 10.64 km to be welded into 16 stalks Full-service Welding & NDT & FJC
2011	Technip for EOG	Total Netherlands K5 UK (Evanton)	Manual welding 7.1 km 8" (15.9 mm, X65) Rework of existing stalks and spooling Full-service Welding & NDT & FJC
2011	Technip for EOG	EOG Conwy UK (Evanton)	Manual welding 954 welds 8" (14.3 mm, L450) - 11.8 km 963 welds 8" (11.1 mm, L450) - 11.9 km Full-service Welding & NDT & FJC
2010/ 2011	Technip for BP Americas	Galapagos Spoolbase USA (Mobile, AL)	4 Saturnax stations 2,285 welds 12.75" (16.9 mm, X70) 2,285 welds 8.625" (27.9 mm, X70) 485 welds 8.625" (32.9 mm, X70) Full-service Welding & NDT & FJC
2010	Technip for Talisman	Burghley Scotland (Evanton)	5 and 6 manual stations 10.35 km 10" (15.9 mm, 450SML) - 838 welds 10.23 km 4" (7.9 mm, 450SML) - 829 welds
2010	Technip for BP UK	Devenick Scotland (Evanton)	Automatic and manual welding 2,710 welds 10" (12 mm, 13%Cr) - PIP 2,710 welds 16" (23.8 mm, X52) - PIP 20 welds 10" (27 mm, 25%Cr) - PIP 20 welds 16" (20.6 mm, X52) - PIP 210 welds 8" (16.9 mm, 13%Cr) - PIP 210 welds 14" (17.5 mm, X52) - PIP 2,710 welds 3" (11.5 mm, X65) 210 welds 2" (9.5 mm, X65)
2010	Technip for (N/A)	Smorbukk Norway (Orkanger)	4 Saturnax stations 6 km of PIP 12" Outer pipe : 234 DJ + 234 ML welds 10" Inner pipe : 234 DJ + 234 ML welds SML C-Mn 360 Carrier and 13% Cr
2010	Technip for Statoil	Marulk Norway (Orkanger)	4 automatic stations PIP - Fabrication and assembly of : 10.5" (14.25/15.9 mm, 13% Cr) flowline pipe inside 15" (20.5 mm, CS) carrier pipe
2010	BT Fleet for Woodside Pty	Fleet Bending String Scotland (Evanton)	1 manual station 12" (17,35 mm), ex Echo Yodel 13% Cr pipe, in 4 sections, to be welded into one 12 metre bending string
2010	Technip for Anadarko	Nansen USA (Mobile, AL)	4 Saturnax stations 203 welds 6.625" (15.8 mm, X65) Full-service Welding & NDT & FJC

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2010	Technip for Talisman	Auk Scotland (Evanton)	4 manual stations 10.75 km 8" (19.1 mm, X65) - 870 welds Full-service Welding & NDT & FJC
2010	Technip for Lundin	Broom Scotland (Evanton)	6 Manual + 4 Saturnax stations Pipe-in-Pipe : 7.3 km - 1,200 welds 16" (23.8 mm, X52 Carbon steel) 10" (18.3 mm, X65 Carbon steel PIP) Full-service Welding & NDT & FJC
2010	Technip for BP	Block 31 PSVM Angola	4 Saturnax stations + Manual Fabrication and Tie-ins of Stalk (welding/NDT/coating) and installation offshore: 3,653 welds 12" (17.5 mm) 1,802 welds 10" (15.9 mm) 306 welds 12" (17.5 mm) - Fatigue section 34 welds 10" (15.9 mm) - Fatigue section + tie ins + clad welding Full-service Welding & NDT & FJC
2010	Technip for Anadarko	Caesar Tonga USA (Mobile, AL)	4 Saturnax stations 3,560 welds 7.69" (32.5 mm, X70) - Sour service 3,560 welds 11.81" (14.22 mm, X65) - Sweet service Full-service Welding & NDT & FJC
2010	Technip for Dong Energy	Oselvar Scotland (Evanton)	4 Saturnax stations Pipe in pipe : 1,913 welds 10" (22.1 & 24 mm, 450 I FPUD) 1,968 welds 14" (16 mm, 360 HFI Carrier) Full-service Welding & NDT & FJC
2010	Duco for Total	Total Dalia Umbilical Repair UK (Newcastle)	1 manual station 2" x 1,5 to 3 mm - 25Cr SDSS umbilical tubing and forged adaptors
2010	Technip for Marathon	Ozona USA (Mobile, AL)	4 Saturnax station 750 welds 6.625" (23.5 mm, X65) 750 welds 10.75" (11.9 mm, X65) Full-service Welding & NDT & FJC
2010	Technip for Total	Pazflor Angola (Dande)	4 Saturnax + Manual stations 1,442 welds 11.67" (21.25 mm) 1,426 welds 16" (19.1 mm) 1,151 welds 10.75" (15.9 mm) 741 welds 11.1" (14.1 mm)
2009	Technip for Wintershall	Wintershall E18 & P9 Scotland (Evanton)	5 + 7 Manual stations 5.8 km 10" (14.3 mm, 13% Cr) - 463 welds 17.2 km 8" (15.9 mm, Carbon Steel) - 1,390 welds
2009	Technip for W&T	Daniel Boone USA (Mobile, AL)	2,859 welds 6.625" (9.5 mm, X65) - 35 km Flowline Sweet Service Full-service Welding & NDT & FJC
2009	Technip for Eon	Babbage Scotland (Evanton)	4 Saturnax stations 26.8 km 12" (14.3 mm, Carbon Steel) - 1,186 welds
2009	Technip for Oilexco	Balmoral Scotland (Evanton)	5 Manual stations 8.3 km 8" (15.9 mm, Carbon Steel) - 677 welds
2009	Technip for Tullow	Jubilee USA (Mobile, AL)	4 Automatic Welding Stations 2,125 welds 12.75" (20.6 mm, X65) - Reeled 535 welds 12.75" (20.6 mm, X65) - J-Lay Quads 400 welds 10.75" (15.8 mm, X65) - J-Lay Quads 908 welds 12.75" (23.8 mm, X65) J-Lay Quads

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2009	Technip for Helix	Thunderhawk USA	4 Saturnax stations 910 welds 8.625" (25.4 mm, X65) - FL 513 welds 8.625" (31.8 mm, X70) - SCR 1,366 welds 12.75" (19.05 mm, X65) - FL 513 welds 12.75" (21.6 mm, X65) - SCR All sweet service
2009	Technip for Oilexco	Huntington Scotland (Evanton)	5 + 6 Manual stations 2.3 km 8" (15.9 mm, Carbon Steel) - 175 welds 12.6 km 8" (12.7 mm, Carbon Steel) - 1,021 welds 2.3 km 4" (8.6 mm, Carbon Steel) - 185 welds Full-service Welding & NDT & FJC
2009	Technip for Shell	Bardolino UK	Manual Welding 2.6 km 6" (12.7 mm, 25%Cr) - 210 welds 2.1 km 3" (7.6 mm, Carbon Steel) - 167 welds
2009	Technip for RWE	Topaz Scotland (Evanton)	5 Manual stations 16.5 km 6" (14.3 mm, Carbon Steel) - 1,313 welds
2009	Technip for Petrobras	Cascade A FSHR USA (Mobile, AL)	4 Saturnax stations 196 welds 7.5" (19.1 mm, X70) - Sweet service 698 welds 9.625" (33.6 mm, X70) - Sour Service 82 welds 10.15" (42 mm, X70) - Sour service All Free standing Hybrid Riser
2009	Technip for Petrobras	Cascade - Package B USA (Mobile, AL)	4 Saturnax stations Production Line (Mild sour service) 827 welds 9.925" (24.1 mm, X65) - 10 km Gas Export Line (Sweet service) : 5,450 welds 6.625" (8.7 mm, X65) - 66 km 1,450 welds 6.625" (11.0 mm, X65) - 17 km
2009	Technip for Anadarko	K-2 Expansion USA (Mobile, AL)	4 Saturnax stations 246 welds 6.625" (22 mm, X65) 364 welds 7.625" (24 mm, X65)
2009	Technip for ENI	Appaloosa USA (Mobile, AL)	4 Saturnax stations 2,728 welds 8.625" (18.2 mm, X65) 18 welds 9" (27.5 mm, X65) ("static" riser)
2009	Technip for Tullow	Jubilee Angola (Dande)	3 Saturnax stations + manual spread Offshore fabrication of stalks : 840 welds 12.75" (20.6 mm, X65)
2009	Technip for ATP Oil & Gas Corporation	Telemark Subsea Tie-Back USA (Mobile, AL)	4 Saturnax stations 1,250 welds 5.563" (19.05 mm, X65) Sweet service
2009	Technip for Shell Oil	Princess P3 USA (Mobile, AL)	7 Manual stations 338 welds 4.0" (19.2 mm) (195 SCR + 143 FL)
2009	Technip for Total	Matterhorn USA (Mobile, AL)	620 welds 8.625" (11.1 mm, X52) Sweet service
2009	Technip for BHP	BHP Angostura Scotland (Evanton)	5 Manual Stations + 50% back-up 6.2 km 12" (22.2 mm, X60) - 500 welds
2008	Technip for BP	Thunderhorse NFWI USA (Mobile, AL)	4 Saturnax stations 515 welds 10.75" (1.180" w.t.) - FL 26 welds 10.5" (1.180" w.t.) - FSFL

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2008	Technip for Bridge	Durango Scotland (Evanton)	5 Manual stations 1,168 welds 8" (15.9 mm) - 14.55 km
2008	Technip for BP	Thunderhorse DC 30/31 USA (Mobile, AL)	4 Saturnax stations 772 welds 10.75" (1.180" w.t.) - FL 66 welds 10.75" (1.180" w.t.) - FSFL
2008	Technip for BP	BP King South USA (Mobile, AL)	6 Saturnax stations Flowline inner pipe 8450 feet : 212 welds 6.625" (18 mm, X65) Flowline Outer pipe 8450 feet : 212 welds 10.75" (13.4 mm, X65)
2008	Technip for Petrobras	Canapu USA (Mobile, AL)	4 Saturnax stations Flowlines Sour Services 1,770 welds 8.625" (20.6 mm, X65) 1,770 welds 13.37" (17.0 mm, X65) Full-service Welding & NDT & FJC
2008	Subsea 7 for Shell	BC-10 Jumper Fab. USA	19 Jumpers : 8.625" (19.05 mm, X60) 10.75" (22.2 mm, X60) 5.941" (23.8 mm, 410SS) 5.941" (23.8 mm, F6NM)
2008	Technip for Mariner	Geauxpher USA (Mobile, AL)	4 Saturnax stations 5,156 welds 8.625" (28.5 mm, X65) - Flowline 13 welds 8,625" (28.7 mm, X70) - Static Riser All sweet service Full-service Welding & NDT & FJC
2008	Technip for Callon	Entrada USA (Mobile, AL)	6 or 7 Saturnax stations 1,625 welds 6.625"(19.05 mm, X65) - Flowline 416 weld 6,625" (23 mm, X65) - SCR Full-service Welding & NDT & FJC
2008	Technip for Petrofac	Don Scotland (Evanton)	11 Manual stations 1,556 welds 8" (18.3 mm) - 16.67 km 910 welds 3" (7.6 mm) - 9.57 km
2008	Technip for Cirrus	M7 Scotland (Evanton)	11 Manual stations 1,000 welds 6" (15.9 mm) - 12.8 km 1,000 welds 2" (8.7 mm) - 12.8 km Full-service Welding & NDT & FJC
2008	Acergy for Statoil	Tyrihans Meg Line Fabricatio Norway (Kristiansund)	4 Manual stations 3,600 welds 3" (6.9 mm, SML 450I SPD) - 43.8 km 110 welds 2.5" (9.7 mm, SML 450I SPD) - 1.33 km
2008	Technip for Shell	Perdido USA (Mobile, AL)	4 Manual welding 864 welds 6.625" (15.8 mm, X70) - Flowline 245 welds 6.625" (15.8 mm, X70) - SCR
2008	Technip for BP	Dorado USA (Mobile, AL)	4 Saturnax stations Flowlines : 455 welds 8.625" (17 mm, X65) 455 welds 12.75" (17 mm, X65) Fatigue sensitive flowlines : 120 welds 8.625" (17 mm, X65) 120 welds 12.75" (17 mm, X65) SCR : 153 welds 8.625" (21.2 mm, X65) Full-service Welding & NDT & FJC

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2008	Technip for ATP	Mirage USA	4 Saturnax stations Flow lines : 4,660 welds 8.625" (11.1 mm, X52) 2,715 welds 10.75" (12.7 mm, X52) Steel Catenary Risers : 300 welds 8.625" (14.2 mm, X65) 300 welds 10.75" (18.2 mm, X65)
2008	Technip for BP	Atlantis DC 03 USA (Mobile, AL)	4 Saturnax stations 550 welds 10.75" (1.000" w.t., X65)
2008	Technip for Talisman	YME Scotland (Evanton)	4 Manual stations + 5 Saturnax stations Automatic GMAW : 983 welds 10" (25.4 mm, X65) SST-GMAW & GSFCAW : 983 welds 6" (18.3 mm, X65) GTAW & GSFCAW : 983 welds 4.5" (11.1 mm, X65)
2008	Technip for Oilexco	Shelley Scotland (Evanton)	5 Manual stations 330 welds 8" (15.9 mm) - 4.1 km
2007	Technip for Maersk	Affleck Project Scotland (Evanton)	4 Saturnax stations 2,354 welds 12.75" (14.3 mm, X60) 2,354 welds 8.625" (20.6 mm, X60)
2007	Subsea 7 for Norsk Hydro	Oseberg Delta Norway (Luster)	4 Saturnax stations 1,425 welds 12" (25.5 mm, SML 450 I SPDF) Welding & NDT
2007	Technip for Shell	Ursa Princess Project USA (Mobile, AL)	4 Saturnax stations (auto STT root) 529 welds 10.75" (0.950" w.t., X65) - Flowline 311 welds 10.75" (1.113" w.t., X65) - SCR
2007	Technip for Mariner Energy	Shenzi USA (Mobile, AL)	4 Saturnax stations (auto STT root) 6,926 welds 8.625" (0.562" w.t., X65) - Flowline 200 welds 8.625" (0.750" w.t., X65) - SCR
2007	Technip for BHP Billiton	Shenzi USA (Mobile, AL)	4 Saturnax stations (auto STT root except for 6") Flowlines : 262 welds 6.625" (15.8 mm) 319 welds 8.625" (25.4 mm) 439 welds 10.75" (22.2 mm) 285 welds 10.75" (29.4 mm) SCR : 358 welds 6.625" (15.8 mm) 344 welds 8.625" (25.4 mm) 341 welds 10.75" (29.4 mm)
2007	Technip for Duco	AKPO Flying Leads Scotland (Evanton)	2 manual stations Pipes to connector : 670 welds 15.3 mm OD x 1.3 mm w.t. Super Duplex 25% Cr 330 welds 21.7 mm OD x 1.3 mm w.t. Super Duplex 25% Cr
2007	Technip for Apache	Forties Scotland (Evanton)	Manual Welding (SST-GMAW & GSFCAW) 405 welds 14" (15.9 mm, X52) Welding & NDT
2007	Technip for Oilexco	B29 Pipeline Scotland (Evanton)	SST-GMAW & GSFCAW 405 welds 6" (14.3 mm, X65) Manual Welding and RAD Full-service Welding & NDT & FJC

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2007	Technip for Shell	Curlew Pipeline Developmen Scotland (Evanton)	5 Saturnax stations Production Pipeline : 5.92 km 8" (18.0 mm, X65) - 476 welds Gas Lift Pipeline : 5.80 km 3" (7.1 mm, X65) - 470 welds
2007	Technip for BP	Thunderhorse USA (Mobile, AL)	4 Saturnax stations (auto STT root) 525 welds 10.75" (1.180" w.t., X70) - Flowline 36 welds 10.75" (1.180" w.t., X70) - SCR
2006	Stolt Offshore for Vetco Gray/Exxon Mobil	Kizomba A3/B3 Angola (Lobito)	2 Saturnax stations (1G position) (auto STT root) 1,256 welds 10.75" (11.4 mm, X80)
2006	Technip for BG	Maria Scotland	6 manual welding stations 940 welds 12.75" (19.1 mm, 13% Cr)
2006	Technip for RWE	Cavendish Scotland (Evanton)	4 Saturnax stations 3,850 welds 10.75" (18.3 mm, X65) 50 welds 10.75" (25.4 mm, X65)
2006	Technip for Shell	Penguin Scotland (Evanton)	65,7 km 4,5" (11 mm, X65) - 5,236 welds GTAW / GSFCAW Full-service Welding & NDT & FJC
2006	Technip for Norsk Hydro	Vilje Scotland (Evanton)	19,5 km 12" (17,3/19,1 mm, SML415) - 1,546 welds STT / GSFCAW
2006	Technip for Chevron Texaco	Captain C Scotland (Evanton)	2,88 km 10" (22,2 mm, X65) - 209 welds STT / GSFCAW 5,66 km 8"PW/8"T (18,3 mm, X65) - 422 welds STT / GSFCAW 2,97 km 3,5" (12,7/15,2 mm, X65) - 226 welds GTAW / GSFCAW Full-service Welding & NDT & FJC
2006	Technip for Talisman	Wage Scotland (Evanton)	10,8/10,8 km 10" (18,3/11,1 mm, SML415) - 846 welds STT / GSFCAW 11,8 km 6" (11 mm, SML415) STT / GSFCAW 10,8 km 2" (8,7 mm, SML415) GTAW Full-service Welding & NDT & FJC
2006	Technip for Shell	Merganser Scotland (Evanton)	4,65 km 8" (15,9 mm, SML450) STT/GSFCAW
2006	Technip for Oilexco	Brenda Scotland (Evanton)	9,05 km 10" (12,7 mm, X65) STT / GSFCAW 9,05 km 6" (9,5 mm, X65) STT / GSFCAW 10,15 km 6" (9,5 mm, X65) STT / GSFCAW 10,15 km 3" (11,1 mm, X65) GTAW / GSFCAW
2006	Technip for BG Trinidad	Toinc Scotland (Evanton)	8,88 km 12" (15,9 mm, X65) 4,95 km 6" (14,3 mm, X65)

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2006	Technip for Shell	Howe Phase 2 Scotland (Evanton)	4,31 km 6" (14,3 mm, X65) 4,31 km 3" (7,1 mm, X52)
2005/ 2006	Technip for Total / BP	Dalia UFL/Block 18 (Prefab) Angola (Dande)	4 Saturnax stations (5G position) -DALIA- Gas Injection Flowline : 969 welds 12" (16.0 mm, L450 QCS) Water Injection Flowline : 1,188 welds 13" (14.3 mm, L450 QC) PIP - Inner pipe : 793 welds 12" (17.5 mm, L450 QC) PIP - Outer pipe : 1,592 welds 17" (21.7 mm, L415 QC) -BLOCK 18- 940 welds 14" (15.9 mm, X65) 1,127 welds 13" (14.3 mm, X65)
2005	Technip for Talisman	Tweedsmuir Scotland (Evanton)	60,01 km 10" (15,9 mm, X65) - 4,692 welds STT / GSFCAW 54,25 km 4,5" (11,1 mm, X65) - 4,309 welds GTAW / GSFCAW
2005	Technip for Marathon	Alvheim Scotland (Evanton)	15,29 km 4,5" (6 mm, SML415) - 1,257 welds GTAW 5,46 km 10" (15,6/16,4 mm, SML415) - 419 welds STT / GSFCAW 8,96 km 12" (12,7/16,1 mm, SML415) - 674 welds STT / GSFCAW 36,8 km 14" (16,2 mm, SML360) - 2,871 welds STT / GSFCAW 3,54 km 14" (19,2 mm, SML360) - 284 welds STT / GSFCAW
2005	Technip for Statoil	Asgard Q Norway (Tananger)	5 km 3" (10,7 mm, SMLL 450 ISF PD) - 311 welds GTAW
2005	Technip for Technip / Burrullus	Simian USA (Mobile, AL)	6,6 km 10,75" (14,2 mm, L450) - 541 welds STT / GSFCAW 41,7 km 4,5" (7,2 mm, L450) - 3,393 welds GTAW
2005	Technip for Kerr-McGee	Ticonderoga USA (Mobile, AL)	13,2 km 9" (10,7 mm, X65) - 1,083 welds STT / GSFCAW 13,2 km 6" (14,5 mm, X65) - 1,082 welds STT / GSFCAW 4,6 km 9" (12,3 mm, X65) - 377 welds GTAW
2005	Technip for BP	Rhum Scotland (Evanton)	5,8 km 8" (27 mm, Super Duplex) - 491 welds GTAW 5,8 km 14" (17,5 mm, X65) - 475 welds STT / GSFCAW 5,8 km 2" (11,1 mm, X65) - 469 welds GTAW
2005	Technip for Petro-Canada	PICT UK004945 Scotland (Evanton)	19,1 km 12" (23,8 mm, X65) - 1,534 welds STT / GSFCAW 18,3 km 6" (11,1 mm, X60) - 1,449 welds STT / GSFCAW 19,1 km 4,5" (11,1 mm, X60) - 1,583 welds STT / GSFCAW

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2004/ 2005	Stolt Offshore for Exxon Mobil	Erha Nigeria	4 Saturnax stations (1G position) (auto STT root) - All DJ, SCR 2004 : 224 welds 10.75" (23.8 mm) 894 welds 10.75" (20.6 mm) 2005 : 404 welds 6.625" (15.9 mm) 440 welds 4.5" (11.1 mm) 332 welds 12.75" (34.3 mm)
2004	Technip for Total E & P	K4B-K4A UK (Evanton)	8,2 km 10" (15,9 mm, X52) - 652 welds SST / GSFCAW
2004	Technip for Burrullus	Sapphire Egypt	7,2 km 20" (21,2 mm, X60) - 444 welds SD/SA PGMAW 57,9 km 26" (24,4/26,3 mm, X60) - 3,564 welds SD/SA PGMAW
2004	Technip for CNR	Baobab Scotland (Evanton)	8,3 km 12" (15,9 mm, L415 QCS) - 670 welds STT / GSFCAW 16,3 km 6" (11,1 mm, L415 QCS) - 1,249 welds STT / GSFCAW
2004	Technip for Burrullus	Simian Sapphire Scotland (Evanton)	207,6 km 4" (6,1/7,2 mm, SML 450 IFP) - 16,228 welds GTAW 13,8 km 10" (14,2 mm, SML 450 IFP) - 1,088 welds SST / GSFCAW Full-service Welding & NDT & FJC
2004	Technip for Total E & P	MCP-01 By Pass UK (Wick)	3,3 km 32" (19,1 mm, X65) - 270 welds STT / SFCAW 3,3 km 40" (15,9 mm, X52) - 119 welds STT / GSFCAW
2004	Technip for Technip Offshore UK	Simian-Sapphire (Prefab) Egypt	4 Saturnax stations 462 welds 20" (21.2 mm, X65) - 7.2 km 2,394 welds 26" (24.4 mm, X70) - 39 km 1,244 welds 26" (26.3 mm, X70) - 19 km
2004	Technip for Shell	Howe Scotland (Evanton)	13,9 km 8" (14,2 mm, ISO3183,3 L450) - 1,089 welds PGMAW 13,9 km 12" (14,3 mm, ISO183,3 L450) - 1,111 welds STT / GSFCAW 13,9 mm 3" (7,1 mm, ISO3183,3 L360) - 1,098 welds GTAW
2003	Technip for Shell US	Mensa IV, prefab USA	3 Saturnax stations (5G position) 632 welds 8.625" (18.3 mm, X70)
2003	Technip for TotalFina Elf & Chevron	Matterhorn (Prefab) USA	3 Saturnax stations (5G position) 1,975 welds 10.75" (11.1 mm, X65) 1,978 welds 8.625" (9.5 mm, X65)
2003	Stolt Offshore for TotalFina Elf	Girassol Phase II Angola	1 Saturnax station (2G position) 892 DJ 12" (14 mm, X65) - 22 km

Date	Contractor Operator	Project / Country	Pipelines welded / Welding Process
2002/ 2003/ 2004	Stolt Offshore for Shell	Bonga Nigeria	5 Saturnax stations + 2 GTAW (2G position) (auto STT root) J-Lay, S-Lay Export Line : 15 km 16" (11.9 mm, X65) FL 73 km 16" (15.9 mm, X65) FL 3.7 km 16" (20.6 mm, X52) SCR Production Line : 12.1 km 10" (20.6 mm, X65) FL - PIP 12.2 km 12" (22.2 mm, X65) FL - PIP 11.7 km 10" (25.4 mm, X65) FL - PIP 1.0 km 10" (28.4 mm, X52 + clad 625/825) SCR 3.9 km 12" (28.6 mm, X52) SCR 0.4 km 12" (28.6 mm, X52 + clad 625/825) SCR 8.89 km 10" (25.4 mm, X52) SCR Water Injection : 19 km 12" (20.6 mm, X52 + clad 625) FL (STT root pass Saturnax for remaining passes) 5.8 km 12" (27 mm, X52 + clad 625) FL 2.3 km 12" (27 mm, X52 + clad 625) SCR 1.0 km 12" (30 mm, X52 + clad 625) SCR
2002/ 2003	Coflexip Stena Offshore for Shell	Nakika, prefab USA	4 Saturnax stations (5G position) 2,877 welds 12.75" (17.5 mm) - FL 7,133 welds 8.625" (16.5 mm) - FL 2,625 welds 8.625" (18.3 mm) - FL 473 welds 8.625" (19.1 mm) - PIP SCR 474 welds 12.75" (17.5 mm) - PIP SCR 473 welds 8.625" (20.6 mm) - SCR
2002	Coflexip Stena Offshore for Mariner Energy Inc.	Falcon (prefab) USA	4 Saturnax stations (5G position) 2,251 welds 10.75" (15.9 mm, X65) Full-service Welding & NDT & FJC
2002	Global Industries for Shell	Shell Manatee/Lost Arc USA (Carlyss)	4 Saturnax stations 1,350 welds 6.625" (15.9 mm, X60) 1,350 welds 10.75" (15.9 mm, X52) 3,562 welds 6.625" (10.6 mm, X65) Full-service Welding & NDT & FJC
2002	Technip for Mariner Energy & Pioneer	Pioneer Mariner Falcon Dev. USA (Mobile, AL)	5 Saturnax stations 2,088 welds 10,75" (15,9 mm, X65) - 25 km
2000	Stolt Offshore for Wintershall	L8 UK	2 Saturnax stations 825 welds 6" (11.1 mm, 13% Cr) - 10.5 km 246 welds 12" (17.5 mm, 13% Cr) - 3.1 km
04	EMAS for Detnorske	Ivar Aasen Norway	4 Saturnax stations 776 welds 12" (15.9 mm, SMLS 450 SFPD) 772 welds 12" (15.9 mm? SMLS 450 SFPD) 778 welds 8" (12.7 mm? SMLS 450 SFPD) Welding, NDE (AUT), Quality Control of the pipestalk fabrication and tie-Ins