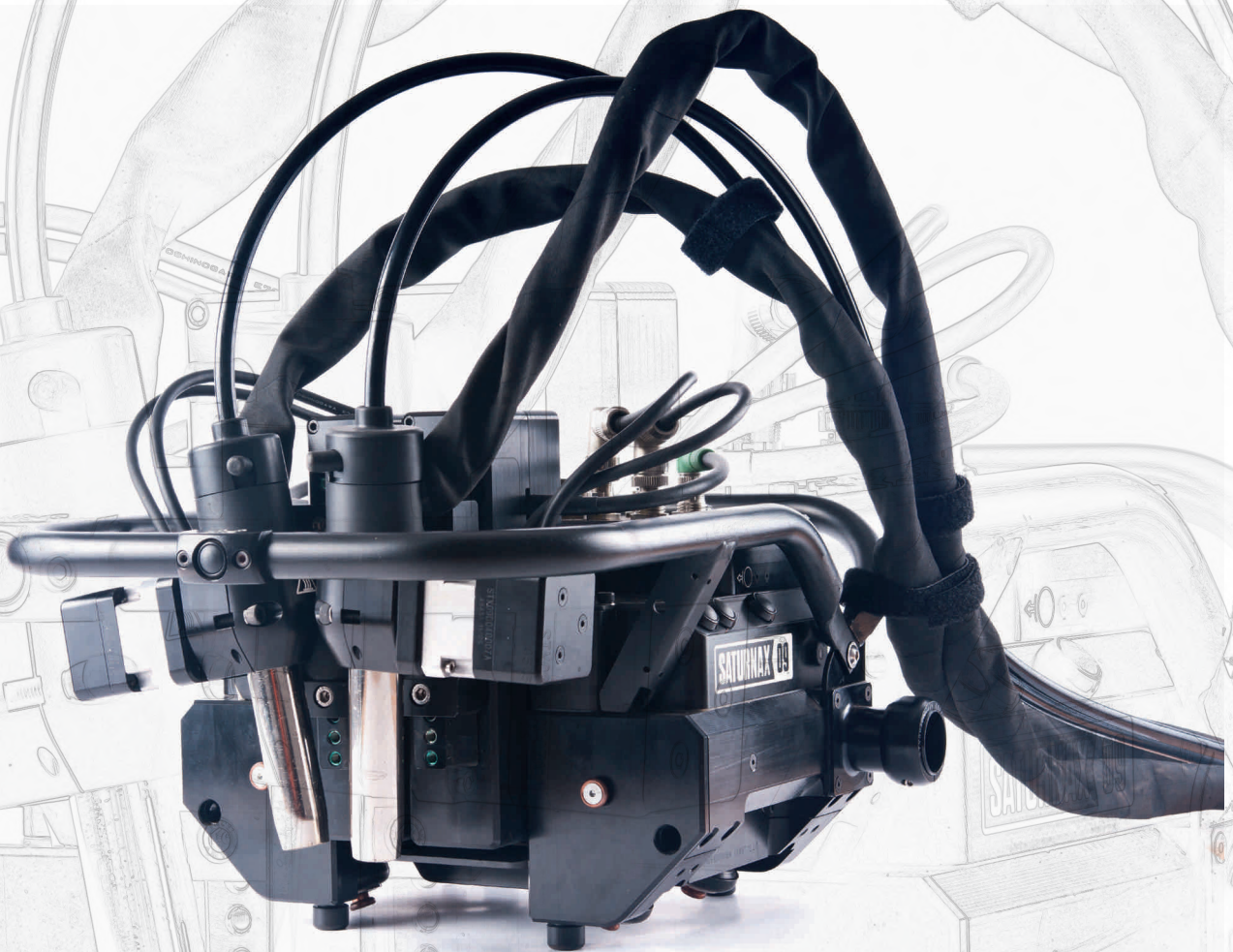


Saturnax 09

DESIGNED FOR WELDERS, BY WELDERS, SATURNAX 09 INTEGRATES OVER 30 YEARS OF MULTI-PROCESS PIPELINE WELDING EXPERIENCE TO DELIVER THE BEST SOLUTION TO OUR CLIENTS



SATURNAX 09 ACHIEVES EXCELLENT QUALITY

- Robust, Digital, multi-process Bug & Band welding system
- With field-proven reliability
- Multi welding process

Saturnax 09

Equipment Description Range

- From 4,5" and above
- Up to 50mm pipe thick in standard configuration
- Bug and Band
- Pendular and linear oscillation
- Rugged and field proven

Welding Capabilities

- Process: STT / CMT / GTAW / PGMW
- Positions: All including 360° orbital welding
- Number of welding heads: Single and dual
- Travel speed: Up to 120cm/min
- Specifications & codes: All welding codes and standards

Applications

- Line description: CRA and all oil and gas pipelines, SCR and sour service lines
- Material/pipe grade: Carbon steel & stainless steel

Technical Characteristics

- Weight of welding carriage: 15Kg
- Temperature operating range: -40°C (-40°F) to 50°C(122°F)
- Welding directions capabilities: Uphill and downhill
- Automatic stick out control
- Welding data monitoring and recording



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